



## Material - JIS H 5202 AC8A

### Standard Specification for Aluminium Alloy Castings

Group - Non-Ferrous Aluminium Alloy

Sub Group - JIS H 5320 Aluminium Alloy Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	0.800 - 1.300	As-Cast	
Iron	Fe %	0.800 max.		
Magnesium	Mg %	0.700 - 1.300		
Manganese	Mn %	0.150 max.		
Nickel	Ni %	0.800 - 1.500		
Lead	Pb %	0.050 max.		
Silicon	Si %	11.000 - 13.500		
Tin	Sn %	0.050 max.		
Titanium	Ti %	0.020 max.		
Chromium	Cr %	0.100 max.		
Zinc	Zn %	0.150 max.	<b>Mechanical Properties</b> Tensile Strength in Mpa      170 - 270 Yield Strength in Mpa      - Elongation in %      - Reduction of Area in %      - Hardness in HB      85 - 110 Impact in Joule      -	
Aluminium	Al %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
LM13	BS	British	Casting
A-S12UN	AFNOR NF	France	Casting
AA319	AS	Australia	Ingot and Casting
319	AS	Australia	Ingot and Casting
Alsi12NiCuMg	CSN	Czech Republic	Casting
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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